



DUNBAR – 1625W

2:1 SHRINK RATIO, DUAL-WALL, FLEXIBLE POLYOLEFIN TUBING

Applications

DUNBAR-1625W is designed for general purpose applications such as the insulation and strain relief of electrical connections and terminations, light-duty harnessing, jacketing, and bundling. The adhesive lining forms an environmental seal that helps protect against moisture.

Features

- ★ Shrink ratio: 50% or more in the radial direction, -10% or less in the axial direction
- ★ In stock for immediate shipments
- ★ Continuous operating temperature: -55°C (-67°F) to 125°C (257°F)
- ★ Flammability: Flame retardant (Jacket only, except clear)
- ★ Excellent electrical properties

Standards

- ★ SAE AS23053/4 Class 2, all colors except clear (Formerly AMS-DTL-23053/4 Class 2)
(Clear is available, but not an approved Mil-Spec color)
- ★ Declared Dimensional Life (DDL) – 10 Years
- ★ UL 224: VW-1, 600 V, 125 °C (File Number: E319314, except clear)
- ★ RoHS & REACH Compliant

Specification Values

Property		Test Method	Value	
Physical	Unaged	Tensile Strength	Min. 1500 psi	
		Elongation	Min. 200%	
	Fluid Resist.	Tensile Strength	Min. 1000 psi	
		Dielectric Strength	Min. 400 Volts/mil	
	Heat Shock		250°C/4 hrs	No cracks, flowing, or dripping
	Low Temperature Flex		ASTM D746	No crack @ -55°C
	Secant Modulus		ASTM D882	Max. 25,000 psi
Heat Resistance		ASTM D2671	No cracks	
Electrical	Dielectric Strength		Min. 500 Volts/mil	
	Volume Resistivity		Min. 10 ¹² Ω · cm	
Chemical	Copper Corrosion		121°C/16hrs No corrosion	
	Fungus Resistance		ASTM G21 No growth	
	Water Absorption		ASTM D570 Max. 0.5%	
	Flammability		ASTM D2671 Pass	

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Dunbar Products, LLC
Tubing and Identification Products

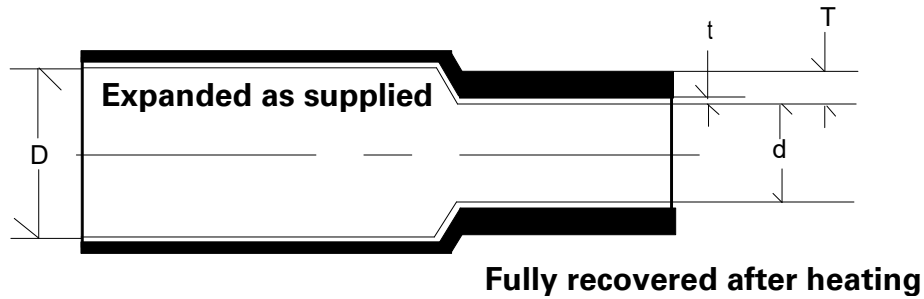


1302 Champion Circle, Carrollton, TX 75006
Tel: (469) 568-0800
Fax: (469) 568-0808



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Product Dimensions

Minimum Shrink Temperature: 120 °C

Size	Expanded		Recovered					
	Internal Diameter (Minimum) (D)		Internal Diameter (Maximum) (d)		Minimum Total Wall Thickness (Total Wall) (T)		Nominal Wall Thickness (Adhesive Wall) (t)	
	In.	mm	In.	mm	In.	mm	In.	mm
1/8"	0.138	3.5	0.062	1.6	0.017	0.4	0.004	0.1
3/16"	0.197	5.0	0.093	2.4	0.017	0.4	0.004	0.1
1/4"	0.238	6.0	0.125	3.2	0.024	0.6	0.004	0.1
3/8"	0.355	9.0	0.187	4.7	0.024	0.6	0.004	0.1
1/2"	0.475	12.1	0.250	6.4	0.030	0.7	0.005	0.1
3/4"	0.712	18.1	0.375	9.5	0.030	0.8	0.005	0.1
1"	0.950	24.1	0.500	12.7	0.035	0.9	0.007	0.2
1-1/2"	1.425	36.2	0.750	19.1	0.039	1.0	0.007	0.2

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